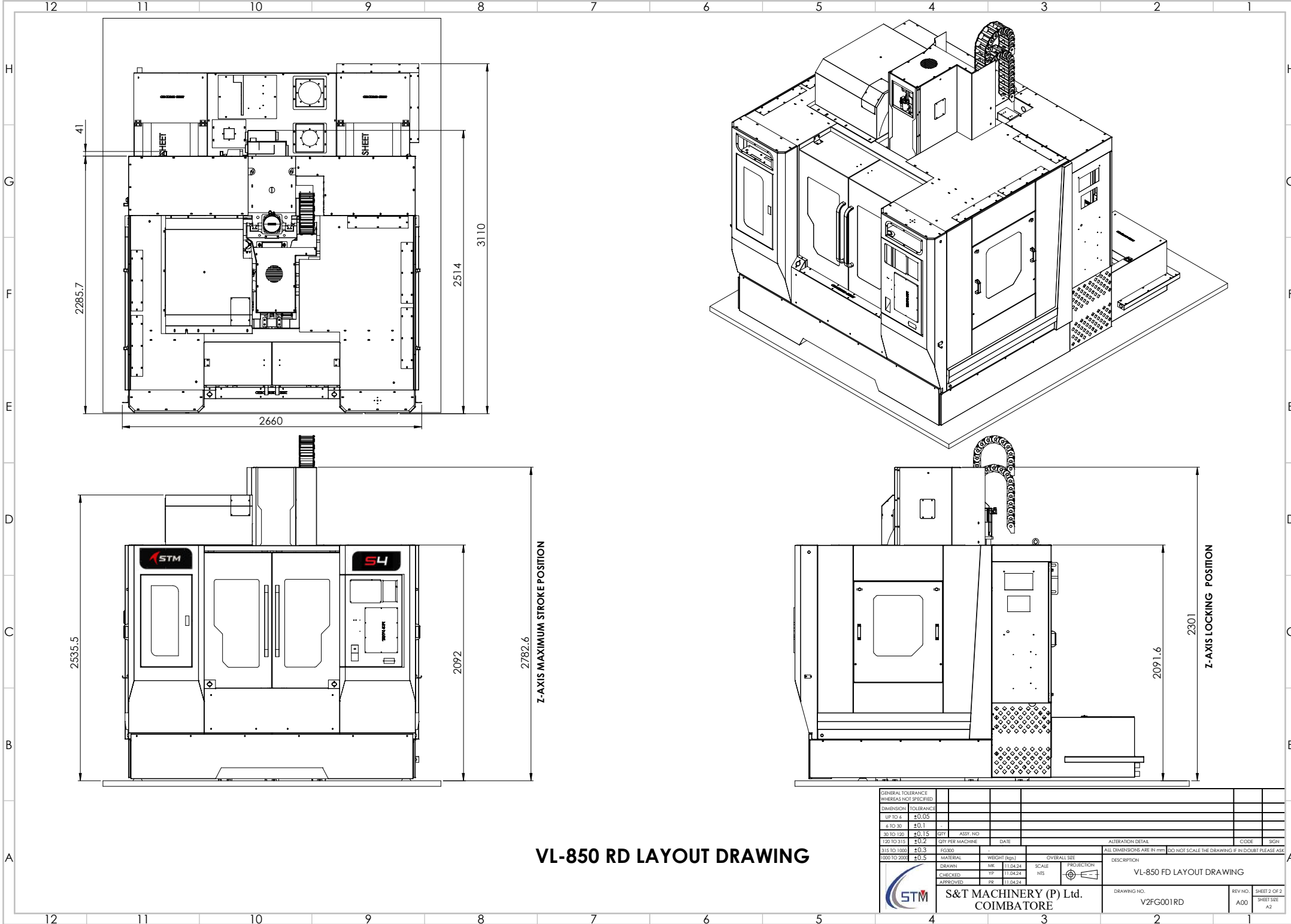


S:\NPD\VL850-RD-R1\VL 850 RD - FOUNDATION DRAWING\ - VL 850 RD - FOUNDATION DRAWING



**VL-850 RD LAYOUT DRAWING**

GENERAL TOLERANCE WHEREAS NOT SPECIFIED:											
DIMENSION	TOLERANCE										
UP TO 6	+0.05										
6 TO 30	+0.1										
30 TO 120	+0.15	QTY	ASSY. NO.	DATE	ALTERATION DETAIL		CODE	SIGN.			
120 TO 315	+0.2	QTY PER MACHINE							ALL DIMENSIONS ARE IN MM (DO NOT SCALE THE DRAWING IF IN DOUBT PLEASE ASK)		
315 TO 1000	+0.3	FG300									
1000 TO 2000	+0.5	MATERIAL	WEIGHT (KGS)	OVERALL SIZE		DESCRIPTION					
		DRAWN	MK	SCALE	1:1.04.24	PROJECTION	VL-850 FD LAYOUT DRAWING				
		CHECKED	YP	SCALE	NTS	DRAWING NO.		REV. NO.	SHEET 2 OF 2		
		APPROVED	PK	SCALE	1:1.04.24	V2FG001RD		A00	SHEET SIZE A2		
		S&T MACHINERY (P) Ltd. COIMBATORE									