



GENERAL TOLERANCE WHEREAS NOT SPECIFIED											
DIMENSION	TOLERANCE										
UP TO 6	±0.05										
6 TO 30	±0.1										
30 TO 120	±0.15	QTY	ASSY. NO								
120 TO 315	±0.2	QTY PER MACHINE		DATE				ALTERATION DETAIL	CODE	SIGN	
315 TO 1000	±0.3							ALL DIMENSIONS ARE IN mm DO NOT SCALE THE DRAWING IF IN DOUBT PLEASE ASK			
1000 TO 2000	±0.5	MATERIAL	WEIGHT (kgs.)	OVERALL SIZE		PROJECTION		DESCRIPTION			
		DRAWN	RK	02.06.2025	SCALE	NTS		VL1000 LAYOUT DRAWING			
		CHECKED						DRAWING NO.		REV NO.	SHEET 1 OF 1
		APPROVED	PR								SHEET SIZE A3



**S&T MACHINERY (P) Ltd.**  
COIMBATORE