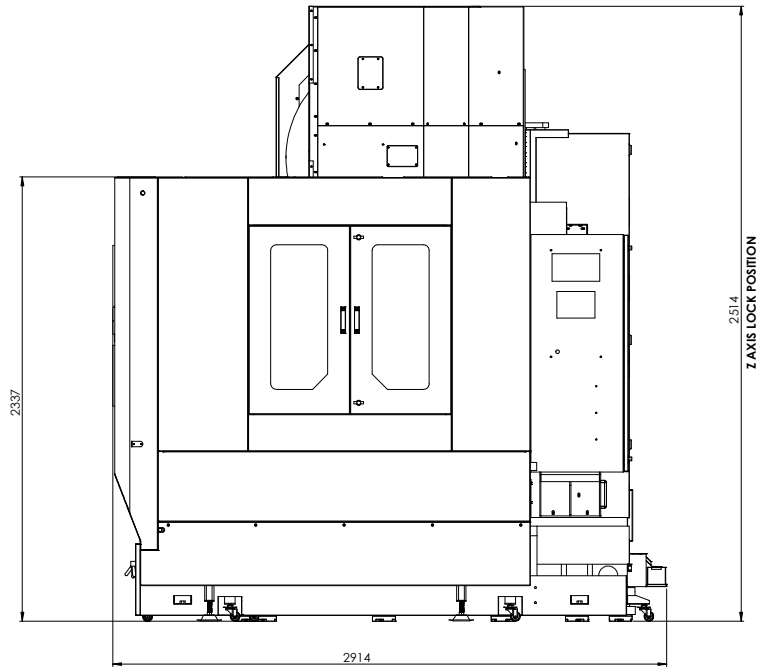


Z AXIS MAXIMUM STROKE POSITION - 3285.5
 Z AXIS MINIMUM STROKE POSITION - 2485.5



Z AXIS LOCK POSITION

GENERAL TOLERANCE: UNLESS OTHERWISE SPECIFIED									
FITTING & FINISH:		DATE:		SCALE:		DESCRIPTION:		ALTERNATIVE DETAIL	
FINISH: ±0.05		DATE:		SCALE:		DESCRIPTION:		ALTERNATIVE DETAIL	
F 10/30 ±0.1 F3/30		DATE:		SCALE:		DESCRIPTION:		ALTERNATIVE DETAIL	
F30 TO 100 ±0.15 H7/D8 ASST H7/S7		DATE:		SCALE:		DESCRIPTION:		ALTERNATIVE DETAIL	
F10 TO 30 ±0.2 H7/F8 H6/F7 H8/F7		DATE:		SCALE:		DESCRIPTION:		ALTERNATIVE DETAIL	
H7 TO 100 ±0.3 H7/g6 H6/g5		DATE:		SCALE:		DESCRIPTION:		ALTERNATIVE DETAIL	
H7 TO 300 ±0.5		DATE:		SCALE:		DESCRIPTION:		ALTERNATIVE DETAIL	
H7 TO 500 ±0.6		DATE:		SCALE:		DESCRIPTION:		ALTERNATIVE DETAIL	
H7 TO 1000 ±0.8		DATE:		SCALE:		DESCRIPTION:		ALTERNATIVE DETAIL	
H7 TO 2000 ±1.0		DATE:		SCALE:		DESCRIPTION:		ALTERNATIVE DETAIL	
H7 TO 5000 ±1.5		DATE:		SCALE:		DESCRIPTION:		ALTERNATIVE DETAIL	
H7 TO 10000 ±2.0		DATE:		SCALE:		DESCRIPTION:		ALTERNATIVE DETAIL	
H7 TO 20000 ±3.0		DATE:		SCALE:		DESCRIPTION:		ALTERNATIVE DETAIL	
H7 TO 50000 ±4.0		DATE:		SCALE:		DESCRIPTION:		ALTERNATIVE DETAIL	
H7 TO 100000 ±5.0		DATE:		SCALE:		DESCRIPTION:		ALTERNATIVE DETAIL	
H7 TO 200000 ±6.0		DATE:		SCALE:		DESCRIPTION:		ALTERNATIVE DETAIL	
H7 TO 500000 ±8.0		DATE:		SCALE:		DESCRIPTION:		ALTERNATIVE DETAIL	
H7 TO 1000000 ±10.0		DATE:		SCALE:		DESCRIPTION:		ALTERNATIVE DETAIL	
H7 TO 2000000 ±12.0		DATE:		SCALE:		DESCRIPTION:		ALTERNATIVE DETAIL	
H7 TO 5000000 ±15.0		DATE:		SCALE:		DESCRIPTION:		ALTERNATIVE DETAIL	
H7 TO 10000000 ±20.0		DATE:		SCALE:		DESCRIPTION:		ALTERNATIVE DETAIL	
H7 TO 20000000 ±25.0		DATE:		SCALE:		DESCRIPTION:		ALTERNATIVE DETAIL	
H7 TO 50000000 ±30.0		DATE:		SCALE:		DESCRIPTION:		ALTERNATIVE DETAIL	
H7 TO 100000000 ±40.0		DATE:		SCALE:		DESCRIPTION:		ALTERNATIVE DETAIL	
H7 TO 200000000 ±50.0		DATE:		SCALE:		DESCRIPTION:		ALTERNATIVE DETAIL	
H7 TO 500000000 ±60.0		DATE:		SCALE:		DESCRIPTION:		ALTERNATIVE DETAIL	
H7 TO 1000000000 ±70.0		DATE:		SCALE:		DESCRIPTION:		ALTERNATIVE DETAIL	
H7 TO 2000000000 ±80.0		DATE:		SCALE:		DESCRIPTION:		ALTERNATIVE DETAIL	
H7 TO 5000000000 ±100.0		DATE:		SCALE:		DESCRIPTION:		ALTERNATIVE DETAIL	
H7 TO 10000000000 ±120.0		DATE:		SCALE:		DESCRIPTION:		ALTERNATIVE DETAIL	
H7 TO 20000000000 ±150.0		DATE:		SCALE:		DESCRIPTION:		ALTERNATIVE DETAIL	
H7 TO 50000000000 ±200.0		DATE:		SCALE:		DESCRIPTION:		ALTERNATIVE DETAIL	
H7 TO 100000000000 ±250.0		DATE:		SCALE:		DESCRIPTION:		ALTERNATIVE DETAIL	
H7 TO 200000000000 ±300.0		DATE:		SCALE:		DESCRIPTION:		ALTERNATIVE DETAIL	
H7 TO 500000000000 ±400.0		DATE:		SCALE:		DESCRIPTION:		ALTERNATIVE DETAIL	
H7 TO 1000000000000 ±500.0		DATE:		SCALE:		DESCRIPTION:		ALTERNATIVE DETAIL	
H7 TO 2000000000000 ±600.0		DATE:		SCALE:		DESCRIPTION:		ALTERNATIVE DETAIL	
H7 TO 5000000000000 ±800.0		DATE:		SCALE:		DESCRIPTION:		ALTERNATIVE DETAIL	
H7 TO 10000000000000 ±1000.0		DATE:		SCALE:		DESCRIPTION:		ALTERNATIVE DETAIL	
H7 TO 20000000000000 ±1200.0		DATE:		SCALE:		DESCRIPTION:		ALTERNATIVE DETAIL	
H7 TO 50000000000000 ±1500.0		DATE:		SCALE:		DESCRIPTION:		ALTERNATIVE DETAIL	
H7 TO 100000000000000 ±2000.0		DATE:		SCALE:		DESCRIPTION:		ALTERNATIVE DETAIL	
H7 TO 200000000000000 ±2500.0		DATE:		SCALE:		DESCRIPTION:		ALTERNATIVE DETAIL	
H7 TO 500000000000000 ±3000.0		DATE:		SCALE:		DESCRIPTION:		ALTERNATIVE DETAIL	
H7 TO 1000000000000000 ±4000.0		DATE:		SCALE:		DESCRIPTION:		ALTERNATIVE DETAIL	
H7 TO 2000000000000000 ±5000.0		DATE:		SCALE:		DESCRIPTION:		ALTERNATIVE DETAIL	
H7 TO 5000000000000000 ±6000.0		DATE:		SCALE:		DESCRIPTION:		ALTERNATIVE DETAIL	
H7 TO 10000000000000000 ±8000.0		DATE:		SCALE:		DESCRIPTION:		ALTERNATIVE DETAIL	
H7 TO 20000000000000000 ±10000.0		DATE:		SCALE:		DESCRIPTION:		ALTERNATIVE DETAIL	
H7 TO 50000000000000000 ±12000.0		DATE:		SCALE:		DESCRIPTION:		ALTERNATIVE DETAIL	
H7 TO 100000000000000000 ±15000.0		DATE:		SCALE:		DESCRIPTION:		ALTERNATIVE DETAIL	
H7 TO 200000000000000000 ±20000.0		DATE:		SCALE:		DESCRIPTION:		ALTERNATIVE DETAIL	
H7 TO 500000000000000000 ±25000.0		DATE:		SCALE:		DESCRIPTION:		ALTERNATIVE DETAIL	
H7 TO 1000000000000000000 ±30000.0		DATE:		SCALE:		DESCRIPTION:		ALTERNATIVE DETAIL	
H7 TO 2000000000000000000 ±40000.0		DATE:		SCALE:		DESCRIPTION:		ALTERNATIVE DETAIL	
H7 TO 5000000000000000000 ±50000.0		DATE:		SCALE:		DESCRIPTION:		ALTERNATIVE DETAIL	
H7 TO 10000000000000000000 ±60000.0		DATE:		SCALE:		DESCRIPTION:		ALTERNATIVE DETAIL	
H7 TO 20000000000000000000 ±80000.0		DATE:		SCALE:		DESCRIPTION:		ALTERNATIVE DETAIL	
H7 TO 50000000000000000000 ±100000.0		DATE:		SCALE:		DESCRIPTION:		ALTERNATIVE DETAIL	
H7 TO 100000000000000000000 ±120000.0		DATE:		SCALE:		DESCRIPTION:		ALTERNATIVE DETAIL	
H7 TO 200000000000000000000 ±150000.0		DATE:		SCALE:		DESCRIPTION:		ALTERNATIVE DETAIL	
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H7 TO 1000000000000000000000000 ±2000000.0		DATE:		SCALE:		DESCRIPTION:		ALTERNATIVE DETAIL	
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H7 TO 5000000000000000000000000 ±3000000.0		DATE:		SCALE:		DESCRIPTION:		ALTERNATIVE DETAIL	
H7 TO 10000000000000000000000000 ±4000000.0		DATE:		SCALE:		DESCRIPTION:		ALTERNATIVE DETAIL	
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H7 TO 50000000000000000000000000 ±6000000.0		DATE:		SCALE:		DESCRIPTION:		ALTERNATIVE DETAIL	
H7 TO 100000000000000000000000000 ±8000000.0		DATE:		SCALE:		DESCRIPTION:		ALTERNATIVE DETAIL	
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H7 TO 500000000000000000000000000 ±12000000.0		DATE:		SCALE:		DESCRIPTION:		ALTERNATIVE DETAIL	
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H7 TO 50000000000000000000000000000 ±50000000.0		DATE:		SCALE:		DESCRIPTION:		ALTERNATIVE DETAIL	
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H7 TO 5000000000000000000000000000000 ±200000000.0		DATE:		SCALE:		DESCRIPTION:		ALTERNATIVE DETAIL	
H7 TO 10000000000000000000000000000000 ±250000000.0		DATE:		SCALE:		DESCRIPTION:		ALTERNATIVE DETAIL	
H7 TO 20000000000000000000000000000000 ±300000000.0		DATE:		SCALE:		DESCRIPTION:		ALTERNATIVE DETAIL	
H7 TO 50000000000000000000000000000000 ±400000000.0		DATE:		SCALE:		DESCRIPTION:		ALTERNATIVE DETAIL	
H7 TO 100000000000000000000000000000000 ±500000000.0		DATE:		SCALE:		DESCRIPTION:		ALTERNATIVE DETAIL	
H7 TO 200000000000000000000000000000000 ±600000000.0		DATE:		SCALE:		DESCRIPTION:		ALTERNATIVE DETAIL	
H7 TO 500000000000000000000000000000000 ±800000000.0		DATE:		SCALE:		DESCRIPTION:		ALTERNATIVE DETAIL	
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H7 TO 100000000000000000000000000000000000 ±4000000000.0		DATE:		SCALE:		DESCRIPTION:		ALTERNATIVE DETAIL	
H7 TO 200000000000000000000000000000000000 ±5000000000.0		DATE:		SCALE:		DESCRIPTION:		ALTERNATIVE DETAIL	
H7 TO 500000000000000000000000000000000000 ±6000000000.0		DATE:		SCALE:		DESCRIPTION:		ALTERNATIVE DETAIL	
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